



# Technical Bulletin

**PHENOMENAL BRANDS, Phenopatch Products**  
A division of DAP Products Inc.  
2400 Boston Street, Suite 200, Baltimore, Maryland 21224  
Phone: 410-675-2100 or 800-543-3840

Revised: 12/8/2016

## Phenopatch® Pre-Mixed Stucco Patch

- Repairs cracks & breaks in stucco surfaces
- Mildew & weather resistant
- Hard Durable Finish
- Ready-to-use
- Interior/Exterior

**Packaging:** 32 fl. oz. tub, 128 fl  
**UPC Numbers:** 7079864811, 7079860817

### Company Identification:

**Manufacturer:** PHENOMENAL BRANDS, Phenopatch Products, A division of DAP Products Inc.,  
2400 Boston Street, Baltimore, Maryland 21224  
**Usage Information:** 888-DAP-TIPS (888-327-8477) or visit [dap.com](http://dap.com) and click on “Ask the Expert”  
**Order Information:** 800-327-3339  
**Fax Number:** 410-558-1068

Also, visit the DAP or PHENOMENAL BRANDS website at [www.dap.com](http://www.dap.com) or [www.phenopatch.com](http://www.phenopatch.com).

### Product Description:

DAP® Phenopatch® Pre-Mixed Stucco Patch is an easy to use patching compound for repairing minor cracks in stucco surfaces. It creates a hard durable patch which, when painted, blends evenly with the original stucco. It is milder and weather resistant and can be used for interior or exterior applications.

### Suggested Uses:

*Ideal for repairing cracks, holes and breaks in interior and exterior stucco surfaces.*

### Surface Preparation & Application:

#### **Preparation:**

- Surface to be patched must be clean, dry and free of loose paint, plaster, wax, dust and dirt.
- Apply in temperatures 40°F and above. The surface temperature must be above 40°F for at least 24 hours.
- No mixing is required.

#### **Application:**

- Apply stucco patch with a clean putty knife or trowel.
- Thin cracks may be repaired with one application. For fills over 1/4” deep, apply 2 or more layers allowing each layer to dry before applying the next one.

- Fill first application to just below surface and allow to dry. Apply second coat and blend to match surrounding texture.
- May be painted in approximately 2 hours with latex paint. If an oil-based paint is to be used, allow to dry approximately 24 hours.
- For exterior applications, always topcoat with a high quality exterior-grade paint.
- Do not use outside if rain or freezing temperatures are expected within 24 hours. Do not use on floors or as a caulk, sealant or joint filler over cracks and joints where expansion and contraction may occur.
- Do not use as a skim coat.

***FOR BEST RESULTS***

Consult paint manufacturer’s recommendations before decorating. To repair large breaks, cracks and holes in stucco surfaces, use DAP Stucco Patch, dry mix.

**Typical Physical & Chemical Characteristics:**

Consistency:	Heavy Paste
Vehicle:	Polyvinyl Acetate
Volatile:	Water
Filler:	Inert Filler
Odor:	Mild
Weight per gallon:	15.5 lbs/gallon
Solids:	84% wt
Application Temperature:	Above 40°F
Service Temperature Range:	-20°F - 150°F
Shelf Life:	1 year
Freeze/Thaw Stability:	Yes
Drying Time:	Approximately 2 hours with latex paint (depending on temperature, humidity and depth of fill)
Paintability:	Prime before painting with latex or oil based paint
Approximate Coverage:	1 qt = 12-18 sq. ft 1 gal = 48-72 sq. ft
SDS No:	00079915005

NOTE: These figures are approximate and may vary with job site conditions.

**Clean Up & Storage:**

Wash tools immediately after use with water. Dried material must be cut or scraped away. Be sure container is closed and tightly sealed. Store in a cool, dry place away from extreme heat or cold.

**Safety:**

See product label and Safety Data Sheet (SDS) for safety information. For an SDS, contact your supplier or visit [www.phenopatch.com](http://www.phenopatch.com).

**Warranty:**

If product fails to perform as directed, within one year from the date of purchase, call 410-675-2100, with your sales receipt and product container available, for replacement product or sales price refund. PHENOMENAL BRANDS will not be responsible for incidental or consequential damages.